

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (withdrawn) A method of manufacturing a trim panel assembly using a first tool having a mold cavity and a movable mold element to manufacture a first trim component and using a second tool to manufacture a second trim component comprising:
positioning the mold element such that the mold element at least substantially obstructs the mold cavity and inserting a first material in the cavity to form the first trim component having a receptacle resulting from the obstruction of the cavity by the element;
removing the first trim component from the first tool;
manufacturing a second trim component having a second material using a second tool that is different from the first tool;
and securing the second trim component within the receptacle.
2. (withdrawn) The method of Claim 1, wherein the second material comprises cloth.
3. (withdrawn) The method of Claim 1, wherein the second material comprises vinyl.
4. (withdrawn) The method of Claim 1, wherein the first material is substantially rigid.
5. (withdrawn) The method of Claim 1 wherein the receptacle is a recess.
6. (withdrawn) The method of Claim 1 wherein the receptacle is an aperture.

7. (withdrawn) The method of Claim 1 wherein the mold element has a first surface and a second surface extending from the first surface, the second surface obstructing the cavity to form a channel in the first material.

8. (withdrawn) The method of Claim 1, further comprising positioning an insert within the cavity to incorporate the insert within the trim component.

9. (original) An automotive vehicle tooling system for manufacturing a trim panel assembly comprising:

a first tool operable to produce a first component of a first material, said first tool having a first cavity and a second cavity, said first tool further having a mold element movable between a first position to expose said second cavity and a second position to block said second cavity, said first tool receiving said first material and producing said panel having a receptacle when said mold element is positioned in said second position; and a second tool different than said first tool operable to produce a second component having a second material different than said first material;

wherein said second component is secured within said receptacle of said first component.

10. (canceled)

11. (original) The system of Claim 9, wherein said receptacle is a recess.

12. (original) The system of claim 9, wherein said receptacle is an aperture.

13. (canceled)

14. (canceled)

15. (canceled)

16. (original) An automotive trim panel assembly and a tooling system for producing the automotive trim panel comprising:

a first tool having a mold cavity and a mold element movable between a first position in which at least a majority of the mold element is positioned outside the cavity and a second position in which the element at least substantially obstructs the cavity;

a second tool assembly different from the first tool assembly;

manufacturing a first component of the trim panel assembly by inserting a first material within the first tool with the mold element in the second position to form a receptacle within said first component;

manufacturing a second component of the trim panel assembly using the second tool assembly and a second material; and securing the second component within the receptacle of the first component.

17. (canceled)

18. (canceled)

19. (original) The assembly of Claim 16, wherein said receptacle is an aperture.

20. (original) The assembly of Claim 16, wherein said receptacle is a recess.

21. (new) The system of Claim 9, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.

22. (new) The system of Claim 9, wherein a surface of said first tool defining said first cavity comprises a recess to receive a third material.

23. (new) The system of Claim 22, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.

24. (new) The system of Claim 16, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.

25. (new) The system of Claim 16, wherein a surface of said first tool defining said mold cavity comprises a recess to receive a third material.

26. (new) The system of Claim 25, wherein a surface of the mold element has a protrusion to form a recess within the receptacle.